



MINIFIBERS, INC.

AVOID CASTING DEFECTS & MOLD EXPLOSIONS

Ensure Proper Mold Exhaust & an Even Casting Structure

- ✓ Reduce Thermal Stress & Control Gas Porosity to Minimize Cracking
- ✓ Exhaust Volatiles & Vapors to Reduce Pinholes, Cold Shut, Stomata & Cavities
- ✓ Reinforce & Reduce Wastage Rate

VENTYLENE™ | SHORT STUFF® | REFRAC™

CONTACT US

2923 Boones Creek Road, Johnson City, TN 37615
Email: info@minifibers.com | Phone: 423-282-4242
www.Minifibers.com

WE TAKE THE HEAT WITHOUT CRACKING

VENTYLENETM

Melts at 124°C. When included in your mold structure, melts quickly & allows moisture vapors & volatile gases to escape, preventing casting explosions.

SHORT STUFF[®]

Melts at 135°C. Reduces sag for a consistent, even casting structure & reduces potential for fragmentation in finely detailed areas of the mold.

REFRACTM

Melts at 165°C. Reinforces & improves fire proof materials by optimizing stress distribution & providing stronger cohesion of the matrix. The fibers melt to form microscopic paths for steam to escape, helping to prevent explosive spalling.

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